

# Scotch<sup>®</sup> Transparent Film Tape 600



Technical Data

April, 2003

## Product Description

Scotch<sup>®</sup> Tape 600 is a transparent film tape that is excellent for various packaging applications. It has a pressure sensitive acrylic adhesive system which is long aging and highly transparent, so it has stain and sunlight resistance which makes it an excellent choice for use on fabrics. Recommended for gift-wrapping, combining, attaching, light duty carton sealing and miscellaneous store use.

## Construction

Backing	Adhesive	Colors
3M <sup>™</sup> Paklon <sup>™</sup> film	Pressure sensitive acrylic	Transparent

## Typical Physical Properties

**Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.**

		ASTM Test Method
Adhesion to Steel:	40 oz./in. width (44 N/100 mm width)	D-3330
Transverse Tensile Strength:	28 lbs./in. (490 N/100 mm width)	D-3759
Elongation at Break:	45%	D-3759
Tape Thickness - Backing:	1.5 mil (0.038 mm)	D-3652
Total:	2.3 mil (0.058 mm)	D-3652

## Features

- Easy-release treated.
- Meets CID A-A-113 Type 1 Class A.
- Moisture and chemical resistance.
- Roll stability.
- Long aging.
- Controlled, smooth unwind.
- Unaffected by changing atmospheric conditions and resistant to many acids, alkalies and solvents.
- Has good edge tear and breakage resistance.
- Easy to read through.
- Excellent holding and good dispensing properties.
- Does not yellow on fabrics.

# Scotch® Transparent Film Tape

600

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<b>Available Sizes</b>	Standard Widths:	3/8 in., 1/2 in., 3/4 in., 1 in., 1 1/2 in., 2 in.
	Available by Special Order:	Custom widths and lengths available on request, subject to minimum order requirements.
	Core Size (ID):	3 in.
	Lengths:	72 yds.

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**Application Techniques** An extensive line of manual, semi-automatic and automatic equipment is available to facilitate application of Scotch® Tape 600.

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**Storage Conditions** Storage of Scotch® Tape 600 at 70°F (21°C) and 40-50% relative humidity is recommended.

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**For Additional Information** To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit [www.3M.com/packaging](http://www.3M.com/packaging). Address correspondence to: 3M Industrial Adhesives and Tapes Division, Building 21-1W-10, 900 Bush Avenue, St. Paul, MN 55144-1000. Our fax number is 651-778-4244. In Canada, phone: 1-800-364-3577. In Puerto Rico, phone: 1-787-750-3000. In Mexico, phone: 52-70-04-00.

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This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9002 standards.



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